

**EMPIRE**  
**MACHINERY**



**MAY 2022**

# **PRE-OWNED MACHINERY**

**WE.  
HAVE.  
SOLUTIONS.**



# ARE YOU COMING?



# FABTECH

**JUNE. 14-16, 2022**  
**TORONTO, ON**

**CANADA**

**EMPIRE WILL BE AT BOOTH #4050.**  
**WE WILL BE SHOWCASING SEVERAL**  
**PIECES OF MACHINERY INCLUDING..**

**EMPRO C220-3700**  
**PRESS BRAKE**



**APEX EZ-SANDER**



**MARVEL IRONWORKER**



**NORLOK SURELOK III**  
**CLINCHING MACHINE**



**COME SEE US & MAKE**  
**SURE TO REGISTER HERE**

**[WWW.EMPIRE-MACHINERY.COM](http://WWW.EMPIRE-MACHINERY.COM) | 1.800.665.8089**

**JUST ARRIVED**

# HACO 12 FT x 240 Ton Press Brake



- Model: ERMS 36-220
- New in 2008
- 12' x 242 Ton Capacity
- ATS 9000 Control
- Electrics 575/3/60

**\$74,995**

STK#: 9648



## Engel Seam Closer

- Capacity: 26-16 Ga Mild Steel
- Motor: 5 HP
- Electrics: 440/3/60
- Cycle Time: 20 seconds (approx)
- Dimensions: 68" x 54" x 98"
- Weight: 1400 lbs

STK#: 9470

**\$26,995**

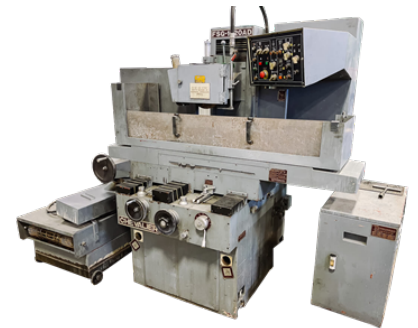


## Sand Blast Cabinet & Catch Bin

- Model: P-3636-6
- S/N: 30583
- Cabinet Size: 36" x 36"
- Electrics: 115/1/60 - 15 Amp
- 600 CFM Pull-Thru Reclaimer
- Motor: 1 HP
- Like NEW

STK#: 9661

**\$6,995**



## Chevalier Precision Surface Grinder

**PRICE REDUCED**

- Model: FSG-1020AD
- Serial #: 25124
- Includes Programmable Automatic Control
- Electrics: 208V 3PH 60Hz
- Good Condition

STK#: 7813C

**\$6,995**

## Modern Semi-Auto Mitering Horizontal Bandsaw

- Model: W1824SSA
- Capacity: @ 90 Deg. 18" Round / 18" x 18" Square / 18" x 21" rectangle  
@45 Deg. 15.7" Round / 15.7" x 15.7" Square  
@60 Deg. 11" Round / 11" x 11" Square
- Blade Size: 1-5/8" x 0.050" x 210"
- Blade Speeds: 65 - 278 FPM
- Main Motor: 5 HP
- Electrics: 208/3/60
- Weight: 3635 lbs (approximate)



STK#: 9660

▶ **\$15,500**

## Fabmaster 110 Ton Ironworker

- Model IW-110-SD
- Punching Capacity: 1.125" Round Hole through 1" ; 2" Round Hole through 9/16"
- Throat Depth: 20"
- Flat Shear Capacity: 24" x 5/8" or 14" x 1"
- Angle Shear Capacity: 6" x 6" x 9/16" @ 90 Degrees  
3-1/8" x 3-1/8" x 3/8" @ 45 Degrees
- Round Bar Shear: 1-3/4"
- Square Bar Shear: 1-3/4" x 1-3/4"
- Notching: 2-1/2" x 3-1/2" x 1/2"



▶ **\$37,750**

STK #: 9658

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**PRICE REDUCED**



## BERTRAM 12FT 1/4" MECHANICAL SHEAR

- Capacity: 12FT, 1/4" Mild Steel
- Front Operated Power Backgauge
- Electrics: 220V 3PH 60Hz
- Good Condition

**\$9,995**

STK#: 8849

**JUST ARRIVED**



**JUST ARRIVED**



### SAMPSON 5FT x 1/4" POWER ROLLER

- Model: MRM-555
- S/N: 53288
- Electrics: 220V 3PH 60Hz
- Model MRM-555
- Roll Length: 61"
- Capacity: 1/4" Mild Steel
- Manually adjusted Pinch Rolls
- Main motor: 3.5 HP
- Electrics : 575/3/60

### TIN KNOCKER 1016 HYDRAULIC DUCT NOTCHER

- Model: TK 1016
- Motor: 1/3 HP, 110v, Single Phase, 60Hz AC
- Capacity: 20 Gauge Mild Steel
- Speed: Variable Minimum 18 FPM
- Depth of notch range: 0 to 3/4"
- V is at 15 degrees
- Spacing: 3/4" to 1 7/16"

### 20 GA BUTTON POWER LOCK FLANGER

- Capacity: 20GA
- Model: 20 BP PF
- Voltage: 110V 1PH 60Hz

STK#: 9883

**\$23,995**

STK#: 9744

**\$7,695**

STK#: 9481

**\$7,495**

*With the stitch welder, a high-quality weld seam can be made without any adverse effect on the material to be welded. The electroplating remains undamaged, eliminating the need for expensive reworking, such as sealing or repainting.*

- Model: VSTW-DI 40"
- S/N: 45289/A 40340
- Welding length min: 75 mm | 3" max: 1,000 mm, 40"/
- Welding diameter min: 75 mm | 3" max: 1,000 mm | 40"
- Material thickness: 0.4 - 1.0 mm | 0.016 - 0.04"
- Overlap: 6.0 mm (0.24")
- Copper wire min: 2.0 mm | 0.078" max: 5.0 mm | 0.196"
- Weld speed: 3 - 15 m/min | 10 - 49 ft/min (adjustable)
- Voltage: 440/3/60
- Amperage: 80 Amps
- Manufactured in 2018
- Excellent Condition  
c/w Copper Wire

# Spiral Helix 40" Stitch Welder



STK#: 9653

▶ **\$69,995**



## General 20GA 5 FT Duct Beader

- 5 Hardened Steel Bead Rolls (adjustable along the shaft for shorter duct lengths)
- Beads up to 5FT widths x 20GA Mild Steel
- Both Bead Rolls Powered
- Adjustable Bead Depth up to 3/16" deep
- Weight: Approx. 1,250lbs
- Motor: 1HP

STK#: 9745

**\$6,995**



## EMPRO 5Ft Gang Slitter

- Model: SFS-548
- Capacity: 5 Slits in 26 Ga Mild Steel
- Max. Material Width : 48"
- Includes 5 sets of slitter knives
- Speed: 60 FPM (approx.)
- Dimensions: 72" x 48" x 52"
- Electrics: 1 HP 220V 1PH 60Hz

STK #: 9449

**\$6,395**



## SIP 15KVA Foot-Operated Spotwelder

- 220V 1PH 60Hz
- S/N: G039

STK#: 9514

**\$3,495**

**WWW.EMPIRE-MACHINERY.COM | 1.800.665.8089**



# Koike Mastergraph Plasma Table

**PRICE REDUCED**

- Hypertherm control
- Includes HPR260XD
- Dimensions: 9FT x 20Ft
- Virtually dross-free cutting capacity-mild steel: 32mm
- Production pierce capacity-mild steel: 38mm
- Maximum cutting capacity: 64mm

 **\$59,995**



## HIGH QUALITY PARTS..WHEN YOU NEED THEM

**NEED PARTS FOR YOUR MACHINE? MY NAME IS LORNE AND I'M THE PARTS MANAGER FOR EMPIRE MACHINERY.**

**WE SELL A VARIETY OF PARTS AND ACCESSORIES RANGING FROM SPOTWELDER TIPS AND TIP HOLDERS, PRESS BRAKE TOOLING AND FILM, PARTS FOR MOST COMMON HVAC MACHINES AND MUCH MORE.**

**GIVE ME A CALL AT 205-632-5273 ext 204 OR SEND AN EMAIL TO [LORNE@EMPIRE-MACHINERY.COM](mailto:LORNE@EMPIRE-MACHINERY.COM) AND I WILL MAKE SURE TO GET BACK TO YOU AS SOON AS I CAN.**

### Lockformer 8900

- c/w S Cleat, Drive Cleat & 20GA Pittsburgh
- Model: 8900
- S/N: 12408
- Electrics: 220V 3PH 60Hz

STK#: 9141

**\$14,995**

# BUY. TRADE. CONSIGN.

 **EMPIRE  
MACHINERY**

**HAVE EQUIPMENT YOU WANT TO UPGRADE OR GET RID OF?**

**WE CAN HELP**

**YOU CAN SELL YOUR MACHINE TO US, TRADE IT IN TOWARDS ANOTHER PIECE OF EQUIPMENT, OR YOU CAN PUT IT ON CONSIGNMENT AND LET US DO THE WORK FOR YOU!**

**CALL  
1.800.665.8089  
FOR MORE INFORMATION**

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# Iowa Precision 6 FT Ductomatic Coil Line

- 6 Underfed Coil Stations
- 16 Ga Capacity
- Left Hand "U" Layout
- Includes: Duplex TDF Rollformer, Insulmatic, Gripnail Pinspotter, Tie-Rod Punching
- Great Condition



**\$499,995**

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**FRESH CONTENT WEEKLY ON ALL  
YOUR METAL FABRICATION AND HVAC  
MACHINERY NEEDS!**