

# SHEET METAL FABRICATION - HVAC MACHINERY SOLUTIONS

SINCE 1987

HVAC  
FABRICATION



# ARE YOU COMING?



# FABTECH

**JUNE. 14-16, 2022**  
**TORONTO, ON**

**CANADA**

**EMPIRE WILL BE AT BOOTH #4050.**  
**WE WILL BE SHOWCASING SEVERAL**  
**PIECES OF MACHINERY INCLUDING..**

**EMPRO C220-3700**  
**PRESS BRAKE**



**APEX EZ-SANDER**



**MARVEL IRONWORKER**



**NORLOK SURELOK III**  
**CLINCHING MACHINE**



**COME SEE US & MAKE**  
**SURE TO REGISTER HERE**

[WWW.EMPIRE-MACHINERY.COM](http://WWW.EMPIRE-MACHINERY.COM) |

**1.800.665.8089**



# EMPRO HYDRAULIC 52" SHEARS

H6014 also available for **\$15,995**



Model	Description	Price
H5214	52" x 14GA Hyd Shear 220/1 Phase	<b>\$14,995</b>
	52" x 14GA Hyd Shear 220/3 Phase	<b>\$13,995</b>
	52" x 14GA Hyd Shear 575/3 Phase	<b>\$13,995</b>
H5210	52" x 10GA Hyd Shear 220/1 Phase	<b>\$18,995</b>
	52" x 10GA Hyd Shear 220/3 Phase	<b>\$17,995</b>
	52" x 14GA Hyd Shear 575/3 Phase	<b>\$17,995</b>

- 14 Ga and 10 Ga Mild Steel Capacity
- Include 24" Rack & Pinion Back gauge, Front material support arms
- Single Stroke, Continuous Stroke and Jog modes

**LEARN MORE**

## EMPRO 10FT 10GA ELECTRO-MECHANICAL SHEAR

## JOUANEL CGI3080A-BAE SHEAR



- Model: M3100-4
- Capacity: 10FT 10GA
- 35 Strokes per minute
- Goto Powered Backgauge
- Pneumatic Sheet Support System (Back)
- Front or Rear Material Drop

**\$59,995**



- Model: CGI3080-BAE
- Cutting Length: 10FT
- Capacity: 14GA Aluminum, 16GA Mild Steel
- Speed: 25 Strokes/minute
- Sheet support system
- Front Material Return with mobile cart
- Adjustable backgauge fingers
- CNC Touch Screen Control
- Motorized Backgauge
- Electrics: 220V 3PH 60Hz

**\$49,995**

# NEW SHEET METAL FABRICATING EQUIPMENT



## GARDNER BULLY MANUAL COMBINATION ROTARY MACHINE

Bead and Crimp without having to change rolls!

- Capacity: 0.030"
- Crimp Width: Up to 1-1/2"
- Bead Width: 1/4" or 1/8"
- Bench Model
- Carrying case included.

**\$2,595**

## TIN KNOCKER FLOOR MODEL BRAKES

- Capacity: 10' x 16 Ga
- Bend Length: 10' 1"
- Maximum Lift of Beam: 2 1/4"
- Minimum Reverse Bend: 1/4"
- Minimum Flange in Capacity Material: 1"
- Bolt On Apron Angle: Included
- Counter Weights: Included
- Weight: 3,000 lbs
- Dimensions: 160 x 50 x 60 in

**\$10,595**



**NEW**



## EMPRO 4' x 16GA S-LOCK STRAIGHT BRAKE C/W

- Maximum Capacity: 16GA Mild Steel
- S-Lock attachment capacity: 24GA
- S-Lock attachment: 32" wide
- Length of Bed: 48-1/4"
- Maximum lift of beam: 1-3/4"
- Front to rear beam adjustment 5/8"
- Minimum reverse bend: 1/4"
- Minimum flange incapacity material: 1"

**\$3,575**

## JOUANEL HS33 BOX & PAN BRAKE

- Max capacity - Mild Steel .059, Aluminum .078, Stainless .039
- Bending length - 50"
- Clamp Opening - 3.93"
- Maximum Angle - 150 Degrees
- Machine dimensions - 63" x 35"
- Weight - 915lbs

**\$9,795**

## TENNSMITH 9716 HANDBRAKE

- 8Ft x 16Ga Capacity
- Manual Hand Brake
- Max.Lift of beam: 1-7/8"
- Front to Rear Beam Adjustment: 1/2"
- Minimum Reverse Bend: 1/4"
- Minimum Flange in Capacity Material: 1"
- Dimensions: 140" x 52" x 60"

**\$7,695**

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1.800.665.8089

PRICES ARE SUBJECT TO CHANGE WITHOUT NOTICE. ALL PRICES ARE IN CANADIAN DOLLARS UNLESS OTHERWISE NOTED.

# SPOTWELDERS

**25KVA 35KVA 50KVA**

**AIR & FOOT OPERATED**

**EMPRO**

**INCREASE  
PRODUCTION  
QUALITY &  
YOUR PROFIT**



**MODEL PB  
FOOT OPERATED**



**MODEL PBP  
AIR OPERATED**

Model	Description	Price
PB126S2	25 KVA Foot w/Simple S2 Control	\$6,695
PBP126S2	25 KVA Air w/Simple S2 Control	\$6,935
PBP126PX	25 KVA Air w/Programmable PX1700 Control	\$7,275
PBP136PX	35 KVA Air w/Programmable PX1700 Control	\$7,910
PBP151PX	50 KVA Air w/Programmable PX1700 Control	\$9,420

Prices shown: 220 Volt Single Phase, 575 Volt Optional

Prices shown: 24" Arm Length, 30" Arms Optional

**TOLL FREE: 1.800.665.8089**

**390 Eagle Drive, Winnipeg  
MB R3C 2E6 Canada**

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**SALES@EMPIRE-MACHINERY.COM**







# EMPRO 5FT DUCT BEADER

- Model: 516
- Capacity: 5FT 16GA
- 5 Bead Rolls individually adjustable along shaft
- Adjustable bead depth up to 3/16" deep
- Speed: 65fpm approx.
- Motor: 1.5HP
- Electrics: 115V/230V 1PH
- Dimensions: 80"L x 43"W x 34"H

**MORE INFO**

**\$12,295**



## **EMPRO MANUAL SLIP ROLLERS**

## **EMPRO POWERED SLIP ROLLERS**

	R-2420	R-3622	R-5016
Capacity	24" x 20GA	36" x 22GA	50" x 16GA
Roll Diameter	2"	2"	3"
Price	<b>\$1,195</b>	<b>\$1,395</b>	<b>\$3,395</b>
Floor Stand Included With R-5016			
Polished & Ground Rolls			

	R-3622E		R-5016E
Capacity	36" x 22GA		50" x 16GA
Roll Diameter	2"		3"
Price	<b>\$4,395</b>	<b>\$5,695</b>	<b>\$5,495</b>
Power	220/1/60	220/1/60	220/3/60
Polished & Ground Rolls			

**MORE INFO**

*Includes Floor Stand.*



**MORE INFO**



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# NEW SHEET METAL FABRICATING EQUIPMENT



## **Tin Knocker 24GA Pittsburgh Rollformer**

- Capacity: 24-30GA Mild Steel
- Depth of Pocket: Approx. 5/16" with hammer edge of 3/8"
- Flange Height: 3/16"
- Speed: Approx. 35 FPM
- Motor: 1/2 HP, 1700 RPM, 115 Volt, Single Phase
- Weight: 305 lbs
- Roll Former Dimensions: 30" x 14" x 20"
- Stand Dimensions: 35" x 14" x 24"

*\*Includes stand & auto-guide flange attachment\**

**\$4,875**



## **Tin Knocker 20GA Pittsburgh Rollformer**

- Capacity: 20GA & Lighter
- Depth of Pocket: 5/16" with hammer edge of 3/8"
- Flange Height: 3/16"
- Speed: Approx. 23 FPM
- Motor: 1 HP, 1800 RPM, 115 Volt, Single Phase
- Weight: 360lbs
- Roll Former Dimensions: 40"L x 24"W x 44"H

*\*Includes Auto-guide Flanging Attachment and Auxiliary Drive Cleat Rolls\**

**\$8,195**



## **TK-30 Cleat Bender**

- Capacity: 20 Ga. Mild Steel
- Bend length: 30"
- Cleat Depth: .500"
- Shipping Weight: 126 lbs (57kg)
- Shown with Optional Stand

**\$1,430**



## **FLAGLER HYBRID CLEATBENDER**

- Model: EC 30
- Max. Capacity: 20GA Mild Steel
- Bending Length: 36"
- Open Throat Design
- Large Feed and Side Tables
- Hardened Bending Bar
- Speed" 2 seconds cycle time
- Electrics: 220V 3PH 60Hz

**\$20,495**



## **FLAGLER 20-30GA BUTTON LOCK**

- Capacity: 20-30GA
- Depth of Pocket: 1/2"
- Speed: Approx. 100ft/min
- Electrics: 5HP 230/460V/3PH
- Approx Weight: 1000lbs

**\$19,495**



## EMPRO 4FT 12GA HEAVY DUTY BOX & PAN BRAKE

- Model V-412-6
- Capacity:
  - Mild Steel: 12GA
  - Stainless Steel: 16GA
- Bending Length: 48"
- Bending Angle 0-135°
- Min. Reverse Bend: 1/2"
- Box Depth: 6"

Also available in V-812-6 model  
for **\$13,995**

**\$9,995**

**LEARN MORE**



## EMPRO HYDRAULIC BOX & PAN BRAKES

**Model VH-1010-6**

- Controllable bend angle with automatic return
- Hydraulic clamping
- Adjustable beam for varying metal thicknesses
- Assorted finger sizes - 6" box depth
- 220V/440V/575V, 3PH, 60Hz
- Hydraulic oil included
- Beam adjustment: 1"
- Includes Front & Rear Safety Lights

**Price: \$44,495**

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**CALL US  
FOR PRICING  
TODAY**

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## GORELOCKER SPORT PLUS

THE GORELOCKER SPORT PLUS OFFERS AN ALTERNATIVE TO WELDED ELBOWS, REDUCERS, END CAPS AND OFF-SETS.

- ▶ DIAMETER: 5" - 50"
- ▶ MOTOR: 5.4 HP
- ▶ MAXIMUM THICKNESS: .050"
- ▶ WEIGHT: 1650 LBS



## STITCH WELDER

THE STITCHWELDER PRO 2.0 IS DESIGNED TO GIVE A PERFECT AIR-TIGHT SEAM THROUGHOUT THE WHOLE WELDING LENGTH.

- ▶ HIGHEST WELDING SPEED IN THE INDUSTRY
- ▶ MERCURY FREE WELDING ROLLERS
- ▶ SPIRO® CONTROL SYSTEM, EASY RECIPE MANAGEMENT, LOAD, SAVE OR BACKUP WITH JUST A CLICK



## 3600 TUBEFORMER

THE TUBEFORMER 1602 / 3600 HAS BEEN WIDELY RECOGNIZED IN THE HVAC AND SHEET METAL INDUSTRY AS THE SPIRAL DUCT MACHINE WITH OUTSTANDING QUALITY, RELIABILITY, AND PERFORMANCE-DRIVEN APPROACH. AVAILABLE IN 3 OPTIONS: STANDARD, PRO & HEAVY GAUGE.



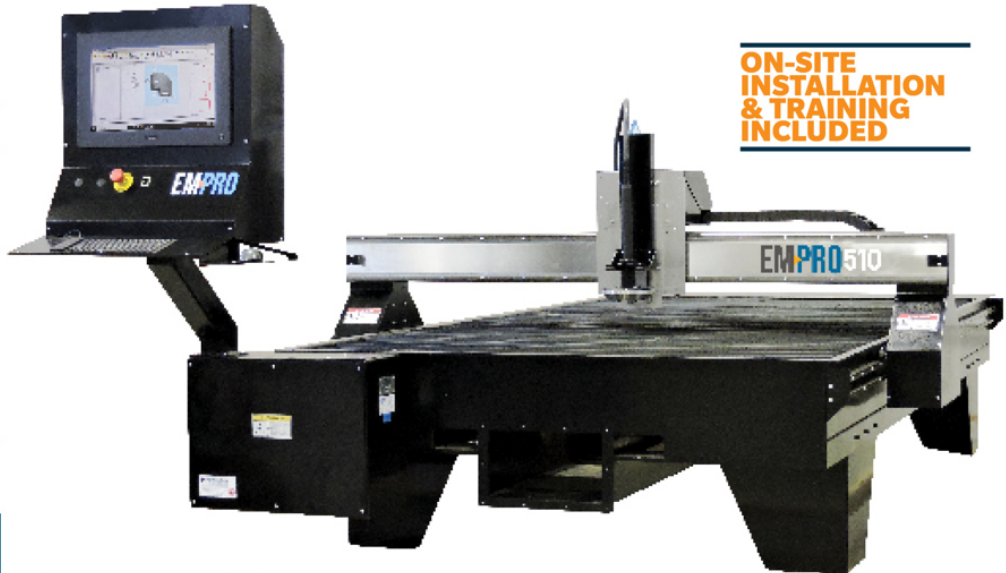
Performance Tested	Standard	Pro - High Speed	HD - Heavy Gauge
	# of 10 FT Lengths/hour		
4" Dia. x 0.020" Thickness	180	250	180
20" Dia. X 0.028" Thickness	53	85	53
50" dia. X 0.035" Thickness	23	40	23

# DUAL SIDE DRIVE PLASMA TABLE

## MODEL 510



**ON-SITE  
INSTALLATION  
& TRAINING  
INCLUDED**



**EMPRO**

### GENERAL FEATURES

- 5' X 10' CUTTING AREA
- COMPACT UNITIZED CONSTRUCTION
- FULLY-WELDED FRAME, HEAVY DUTY MATERIAL SUPPORT
- 6" X 6" PRECISION MACHINED ALUMINUM GANTRY ENGINEERED FOR MAXIMUM STIFFNESS, 5.5" CLEARANCE UNDER GANTRY
- OVERSIZED SELF-CLEANING DUAL V-GROOVE BEARINGS RIDING ON HARDENED MACHINED V-GUIDE RAILS
- DUAL LINEAR BEARINGS ON Z AXIS FOR SMOOTH LIFTER MOTION
- POWERFUL STEPPER MOTORS WITH ZERO BACKLASH DRIVE SYSTEM
- TORCH HEIGHT CONTROLLER WITH ROLLER BALL
- TOUCHSCREEN CONTROLLER IN INDUSTRIAL HOUSING
- INTEGRATED SILVERNest CAD/CAM/CNC SOFTWARE DESIGNED TO BE USER FRIENDLY FOR THE NOVICE OR THE EXPERIENCED OPERATOR
- LASER CUT SLAT BRACKETS WITH OFFSET SLAT PATTERN FOR INCREASED TABLE RIGIDITY
- DUAL SIDE DRIVE WITH FULLY ENCLOSED Z AXIS MOTOR, CUSTOM END TRUCKS, ALL AXIS CABLE TRACK

**TOLL FREE: 1.800.665.8089**

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MB R3C 2E6 Canada**

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**STARTING AT**  
**\$49,995**

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MACHINERY**

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## NORLOK SURELOK III CLINCHING MACHINE

No more spot welding!

- Model: Surelok-III
- 25" Throat
- Fasten up to 2 layers of 14GA Mild Steel (2 layers of 18GA stainless steel with simple tooling change)
- Adjustable 2-1/2" stroke for greater access
- Advanced Power Unit

*Self piercing rivet technology available*



**Price: \$23,340**



## NORLOK SURELOK II HIGH SPEED CLINCHING MACHINE

- Model: Surelok II 12
- 12" Throat frame clinches from 32 gauge to 14 gauge mild steel
- Intelligent Safety Stroke now with adjustable "Anti Fatigue" 400ms to 3sec Auto Cycle
- Fastest OSHA safe clinching in the world - 2.5 clinches per second.

**Price: \$24,648**